#### UNIVERSITY OF CALIFORNIA AT BERKELEY

# College of Engineering

Departments of Materials Science & Engineering and Mechanical Engineering

Spring 2015

<u>COURSE</u>: **MSE c212 - ME c225** 

TITLE: DEFORMATION & FRACTURE OF ENGINEERING MATERIALS

UNITS: 4

<u>LECTURES</u>: Tuesday, Thursday 9 - 11 am, 348 HMMB

OFFICE HOURS: Tuesday, Thursday 11 - 12 noon, 324 HMMB

<u>LECTURER</u>: Professor R. O. Ritchie, MSE & ME Departments

Campus: Rm. 324 Hearst Mining Memorial Bldg.,

LBL: Materials Sciences Division, Bldg. 62, Rm. 239, 486-5798

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WEB PAGE: <a href="http://www2.lbl.gov/ritchie/teaching.html">http://www2.lbl.gov/ritchie/teaching.html</a>

#### COURSE DESCRIPTION:

A survey course of the mechanics and microstructural aspects of deformation and fracture in structural metallic, ceramic and composite materials, including linear elastic, nonlinear elastic/plastic and creep deformation from a continuum viewpoint, fracture mechanics of linear elastic, nonlinear elastic and creeping materials, physical basis of intrinsic and extrinsic toughening, environmentally-assisted fracture, cyclic fatigue failure, fatigue-crack propagation, stress-strain/life and damage-tolerant design, creep-crack growth, and fracture statistics.

#### Prerquisites:

Undergraduate level understanding of mechanics; MSE 113, ME 108 or equivalent

#### Project:

Students will be selected into groups of three and chose, or be assigned, an individual project on a topic *distinct from his or her research work*; the topic could be based on a published paper or a series of papers, or be an in-depth study of a particular topic. At the end of the semester, a three-page write-up on each project will be required, plus a 10-minute oral presentation by each group to the class.

# **REFERENCE TEXTS:**

# 1) Mechanical Behavior of Materials:

- F. A. McClintock, A. S. Argon: Mechanical Behavior of Materials (Addison-Wesley, 1966)
- M. A. Meyers. K. K. Chawla: *Mechanical Metallurgy: Principles & Applications* (Prentice-Hall, 1984)
- R. W. Hertzberg, R. P. Vinci, J. L. Hertzberg: *Deformation and Fracture Mechanics of Engineering Materials* (Wiley, 2012, 5<sup>th</sup> ed.)

## 2) Fracture Mechanics:

- D. Broek: Elementary Engineering Fracture Mechanics (3<sup>rd</sup> ed., Sijthoff Noordhoff, 1982)
- J. F. Knott: Fundamentals of Fracture Mechanics (Halstead Press, 1973)
- S. T. Rolfe. J. M. Barson: Fracture and Fatigue Control in Structures (2<sup>nd</sup> ed., Prentice-Hall, 1987)
- H. L. Ewalds, R. J. Wanhill: Fracture Mechanics (Arnold, 1984)
- T. L. Anderson: *Fracture Mechanics: Fundamentals and Applications* (3<sup>rd</sup> ed., CRC Press, 2005)
- B. R. Lawn: Fracture of Brittle Solids (2nd ed., Cambridge Univ. Press, 1993)

## 3) Handbooks on *K* and *J* Solutions:

Akram Zahoor: Ductile Fracture Handbook (Electric Power Research Inst., 1989)

H. Tada, P. C. Paris, G. R. Irwin: Stress Analysis of Cracks Handbook (Del/Paris Publ., 1985)

# 3) Fatigue:

- S. Suresh: Fatigue of Materials (Cambridge, 1998, 2<sup>nd</sup> ed.)
- F. Ellyin: Fatigue Damage, Crack Growth & Life Prediction (Chapman & Hall, 1997)

# 4) Environmentally-Influenced Failure:

J. C. Scully: Fundamentals of Corrosion (Pergamon, 1975, 2<sup>nd</sup> ed.)

#### 5) Biomaterials:

M. A. Meyers, P-Y. Chen: Biological Materials Science (Cambridge, 2014)

#### 6) Mechanical Testing:

Metals Handbook, 9th ed., vol. 8 (American Society for Metals)

# 7) Failure Analysis/Fractography:

Metals Handbook, 9th ed., vol. 12 (American Society for Metals)

# 8) Continuum Mechanics/Elasticity (simple treatments):

- E. P. Popov: *Introduction to Mechanics of Solids* (Prentice-Hall, 1968)
- S. H. Crandall, N. C. Dahl, T. J. Lardner: *An Introduction to the Mechanics of Solids* (2<sup>nd</sup> ed., McGraw-Hill, 1978)

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# DEFORMATION AND FRACTURE OF ENGINEERING MATERIALS

MSE c212 –ME c225 (Tu, Th: 9:00 – 11:00 AM)

Prof. R. O. Ritchie

# **COURSE OUTLINE** (SP 2015)

# **PART I: DEFORMATION**

Feb.	T 20 Th 22 T 27 Th 29 T 3 Th 5 T 10 Th 12 T 17	Introduction. Continuum Mechanics: stress, strain Linear Elasticity: beam theory, invariants, etc. constitutive laws  Plasticity: yield criteria, deformation and flow theories constitutive laws, Prandtl-Reuss equation limit analysis (lower bounds) limit analysis (upper bounds) deformation processing  Rate-Dependent Plasticity: creep deformation & rupture
PART II: FRACTURE MECHANICS		
Mar.	Th 19 T 24 Th 26 T 3 Th 5 T 10	Linear Elastic Fracture Mechanics: $K_{\rm I}$ singularity plasticity considerations, $K_{\rm Ic}$ , CTOD resistance curves, plane-stress analyses Nonlinear Elastic Fracture Mechanics: HRR singularity $J_{\rm Ic}$ , $J_{\rm R}(\Delta a)$ resistance curves, $T_{\rm R}$ , CTOA Non-stationary crack-growth analysis
PART III: SUBCRITICAL CRACK GROWTH		
	Th 12 T 17 Th 19 T 31 Th 2 T 7 Th 9 T 14 Th 16	Environmentally-Assisted Fracture: stress corrosion hydrogen embrittlement Deformation and Fracture of Polymers (Prof. Pruitt) Cyclic Fatigue Failure: mechanistic aspects crack propagation, damage-tolerant analysis variable-amplitude loading, small cracks & closure stress-strain/life analysis ceramics, intermetallics biological materials, e.g., bone
PART IV: MODELING, ETC		
	T 21 Th 23 T 28 Th 30	Physical Basis of Toughness: intrinsic toughening – metals extrinsic toughening – ceramics, composites  ****** Presentation of project reports ******  ****** Presentation of project reports ******

# College of Engineering Departments of Mechanical Engineering and Materials Science & Engineering

# DEFORMATION AND FRACTURE OF ENGINEERING MATERIALS

MSE 212 - ME 225 Prof. R. O. Ritchie

# <u>PART I: DEFORMATION</u> (CONTINUUM ASPECTS)

#### 1. CONTINUUM MECHANICS/ LINEAR ELASTICITY

Linear elastic beam in bending

Composite beam in bending Transformation of stresses, strains

**Invariants** 

Geometric compatibility
Phenomenological description of elasticity
Elastic constitutive relationships
Pressurized cylinders, spheres
Torsion of cylinders, tubes
Castigliano's theorem
Stress concentration

Elastic instabilities

2. PLASTICITY

Phenomenological description Uniaxial tensile test

Plastic constitutive relationships Criteria for initial yielding Plastic flow under multiaxial loading Plastic instabilities

Limit load analysis

3. RATE-DEPENDENT INELASTICITY

Phenomenological description of creep Creep constitutive equations Evaluation of creep data in design Correlation of creep-rupture data Creep under multiaxial stress states equilibrium of stresses elastic strain energy superposition principle Mohr's circle

principal stresses and strains hydrostatic stress, dilation equivalent stress and strain

Hooke's law

buckling

true stress, incremental strain deviatoric stresses and strains Ramberg-Osgood Tresca, Mises criteria Prandtl-Reuss equations necking

upper and lower bounds

#### **PART II: FRACTURE MECHANICS**

1. LINEAR ELASTIC FRACTURE MECHANICS

> Atomically brittle fracture theoretical cohesive strength

> > Orowan (stress concentration) approach Griffith (energy balance) approach Griffith multiaxial stress criterion

Strain energy release rate, G

Linear elastic crack-tip fields Airy stress function, biharmonic equation

Williams solution, Westergaard  $\sigma$  function

Modes I, II, III K singularity

notch solution

Stress-intensity factor, K K solutions, superposition

equivalence of G and K

Crack-tip plasticity plastic-zone size solutions

effective stress-intensity factor crack-tip opening displacement plane stress v. plane strain

K as a failure criterion plane-strain fracture toughness,  $K_{\rm Ic}$ 

Mixed-mode fracture crack-deflection equations

Plane-stress resistance curves

2. NONLINEAR ELASTIC FRACTURE MECHANICS

Fully plastic (slip-line) fields

Large strain analyses

J contour integral HRR singularity, path-independent integral

> nonlinear energy "release" rate crack-tip fields, blunting solutions

measurement Crack-tip opening displacement,  $\delta$ 

Relationship between J and  $\delta$ 

J and  $\delta$  as failure criteria Measurement of  $J_{\rm Ic}$ ,  $\delta_{\rm i}$ 

 $J_{\rm R}(\Delta a)$  resistance curve, tearing modulus J-contolled crack growth

Non-stationary cracks Rice-Drugan-Sham analysis

T stress crack stability

3. PHYSICAL BASIS FOR FRACTURE TOUGHNESS

> Intrinsic and extrinsic toughening metals, ceramics, polymers, composites Intrinsic toughening in metals

RKR critical-σ criterion for cleavage stress-modified critical-strain criterion

statistical considerations

Extrinsic toughening in ceramics transformation/microcrack toughening

fiber/ligament toughening

4. INTERFACIAL FRACTURE MECHANICS

Crack-path analysis

Crack-tip fields interfacial and near-interfacial cracks

Dundurs parameters, phase angle crack deflection at interfaces

 $G_{\text{max}}$ ,  $K_{\text{II}}$ =0 criteria, crack-path diagrams

role of T stress Crack stability

Interfacial toughness test specimens, toughening strategies

Subcritical crack growth stress corrosion, cyclic fatigue

#### PART III: SUBCRITICAL CRACK GROWTH

#### 1. ENVIRONMENTALLY-ASSISTED FRACTURE

Introduction mechanisms

Active-path corrosion stress-corrosion cracking

Hydrogen-assisted cracking hydrogen embrittlement, hydrogen attack Liquid-metal embrittlement

Test techniques test specimens

v-K curves,  $da/dt = AK^n$  $K_{ISCC}$ ,  $K_{TH}$  thresholds

Mode I vs. Mode III behavior

Corrosion fatigue Superposition models

#### 2. (CYCLIC) FATIGUE FAILURE

Mechanistic aspects

Crack initiation models,  $\Delta K/\sqrt{\rho}$  approach Crack propagation Paris law  $(da/dN = C\Delta K^m)$  cyclic plastic-zone size

load-ratio effects,  $\Delta K_{\text{TH}}$  thresholds

Damage-tolerant design life prediction Models for crack growth striation growth

Crack closure plasticity-, oxide- and roughness-induced Variable-amplitude loading Wheeler, Willenborg, closure models Small cracks Continuum, LEFM, shielding limitations

Cyclic fatigue of ceramics mechanisms

Stress-strain/life analysis role of mean stress, notches, etc.

Miner's rule

Multiaxial fatigue equivalent stress models

mixed-mode crack growth

#### 3. CREEP CRACK GROWTH

Crack-tip fields C(t) integral, transition time

steady-state creep parameter  $C^*$ 

v-C (v-K) curves